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Order the latest version with worldwide shipping or Download. This transmission is based on the model L4N71BBy use of a microcomputer, the electronic controlled lockup system permits lockup of all forwardLPower. Shift switch and mdtcator. Stop lamp rwlrchDownshift solenoid. Throttle valve r w i t c h lShift switch and low temperature sensorBefore proceeding with disassembly, thoroughly clean the outside of the transmission It ISDisassembly should be done in a clean workUse a nylon cloth or paper towel for wipingWhen disassembling parts, be sure t o placeAll parts should be carefully cleaned with aGaskets, seals, and Orings should be replaced. It is also very important t o perform functionalThe valve body contains many precision parts. ContriPlace removed parts onCare will also prevent springs and Before assembly, apply a coat of recommended. A T.F. to all parts Vaseline may be applied t o. Orings and seals. Do not use any grease. Care should be taken t o avoid damaging. Orings, seals and gaskets when assembling. Abbreviations used throughout this section standD4. Drive range 4th gearVacuum throttle valvePressure ISecond lock valveRetaining p i n 10il channels which connect components areFront face rldeForward clutch Rear1Direct clutch applyOil pump cover rideLower face side. LTorque converter in pressureGovernor pressureGovernor feedHighreverse clutch IFrontl pressureForward clutchIn regards to oneway plug.Forward clutchIn the E4N71B and 4N71B automatic transmission, each part operates as shown in the following table a tRange. Release. Htgheverse. Front. ForwardNota Marked X are drainNote Marked X are dramBe careful not to lose vacuum rod. Vacuum diaphragmAfter installing control valve to transmissionBe careful not to drop manual valve out of valveSecuring bolts come in 3 different lengths.Oil Seal ReplacementComponent ContdSwitch Adjustment.

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Disconnect harness a t connector, then remove inhibitor switchVG30E turboIf current flows outside normal range, or ifAdjust inhibitor switch as followsValve AssemblyRefer t o Governor for inspectionSwitch AdjustmentContdLinkage AdjustmentI f the detents cannot be felt or the pointer indicating the range is improperly aligned, the linkageI f faulty, replace theRange selector leverVacuum Diaphragm Rod. AdjustmentCatch oil dropping out of the hole. Vacuum diaphragmRod lengthPart number. Under 25 55Over 27 15When the pedal is fully depressed, a click can beDo not allow the switch to make contact too soon. This would cause the transmission t o downshift onCheck the continuity of the switch. Also check forThe vehicle upshifts a t approximately 55 1st t oKickdown switchInspectionInspection. Power shift switchInstallation. Drive plate runout. Remove bolts securing torque converter toMaximum allowable runoutIf this runout is out of allowance, replace driveMore than 35 mm 1.38 in. CAUTI ON. Take care when dismounting transmission not t oInstall converter to drive plateCheck inhibitor switch for operation. Check fluid level in transmission. Move selector lever through all positions t o beWith parking brake applied, rotate engine a tCheck t o be sure that line pressure is correct. To do this, refer t o Line Pressure Test. Perform stall test.Converter housingConnectmg shell,Drum supportSelect with proper thcknerr. Adjustment IS requwedI f the fluid ISA tacky filmIf it turns more thanLVacuum diaphragmRemove manual valve from valve body as aTo prevent brake linings from cracking or peeling,Before removing the brake band, always secure itLeave the clip in position after removing the brakeFlexible typeBrake band andBe careful not t o lose retainer washer.Remove oneway clutch inner race attachingValve spring chart. Valve spring.

Lockup control valveOuterNo ofStandard clearanceWear limitUsing a feeler gauge and straight edge, measureStandard clearanceWear limitStandard clearanceWear limitOil Pump ContdDont stake it off from contacting face side. Retaining pinTotal indicator reading. Less than 0.07 mm 0 0028 inRecheck runoutInspect drum support bushing and ring grooveWire diaStandard clearanceWear limitNo ofFreelengthN kg, IbOneway plugTemporarily assemble. Ensure O.D. case is inserted properly into oil pumpRecheck runout.IO 79 d lTool 533909Total indicator reading. Less than 0 05 mm 0.0020 inUpper body ride. Pressure regulator sleeve. Pressure regulator PlYg. Pressure regulator valve. Control valve upper body. SecondManual tPressure modifier. WIYeThrottle backup valveOuter. Insta Iled. Outer coil. Wire diaNoSecond lock valveLengthN kg. IbServo orifice checkVG30E turboBe careful not t o scatter or lose orifice check valve, During cleaning, do not remove the sharp edges of The valves may be cleaned using alcohol or lacguerLubricate all parts in clean A T F before reassemblyReplace if necessaryIf inspection reveals excessive clearances, 0.03 mmIf one or more valves are sticking from varnishReplace if necessary Scratches or score marksCheck threaded holes and related bolts andRefer to Valve Body Spring Chart for springLower valve body. Orifice check V a l v e PReaGer bolt. When installing these bolts, first be sure t o installThrottle relief valve. Orifice c h k k valveJStandard clearanceWear limitClearanceFront clutchDish plater. VG30E without turbo. VG30E turboCompress clutch springs and remove snap ringFor easy removal of piston from drum, mountUse an air gun with aBe careful not t o stretch seals during installationAfter installing, turn piston by hand t o ensureStandard thicknessWear limitIf necessary, try other retaining plates havingReassemble spring and retainer. Reinstall snapHighreverse clutch FrontPart numberDirect clutch.

Thickness mm in1With highreverse clutch Front assembled onIn r a s v d to. Snap ring. Retamer plateOlsh plate. Return spring. Piston,Test rear clutch. Specified clearance between retainer plateSprmg thrust rkng. Low and reverse return spring. TowardReturn thrust washerDrwen plate Steel platelSnap rlngCheck drive plate facing for wear; if necessary,Drive plate thickness. StandardAllowable limitBand servo piston. Lathecvt ring realLock nutCheck valves for burning or scratches. InspectDo not interchange components of primary andWire diaInstalled. Outer milNo ofFree lengthLengthN kg, Ib. PrimaryVG30E turbo 0 45 00177 8 75 03445WvernorVG30E turbo 0 70 0 0276 9 20 03622Snap ring JValve spring. Wire diaLoadN kg. IbPlanetary CarrierStandard clearance.Wear limitDrum Assembly. If oneway clutch IS out of order as determinedFeeler gauge,Replace parts as necessary.Check planetary gear sets and bearings forCheck that return spring is centered on race beforeIf you have insufficient space to install snap ringSecure thrustFront end playBe sure rear hubThrust bearingDial gauge. Bearing race. Thrust bearingMeasure from top ofHighreverse clutch. IFrontl drum. Forward clutchAvailable highreverse clutch Front thrust washerPart numberTotal end play can be adjusted with bearing race. Available oil pump cover bearing race. Thickness rnm in. P a n numberDo not adjust brake band a t this time.Lubricate servo

Orings before installingBearing raceA T.F to Oring of drum support Align drumFront. FrontBetween 011 pump. Between drum SUPPOR. Oil pumpBefore installing drum support and O.D. case onDrum Support.Spacer 115mm 10.59 in thick1Drum supponBe careful of shaft direction.LGarkerNeedle bearing. LNeedle bearingThickness mm inThickness mm inTighten piston stem toBefore installing oil pump housing and oil pump on. O.D. case, ensure that they have been centeredRefer to Oil Pump in Repair for Component parts.APPIV sealantAccumulator plug. Snap r m g iGovernorForward clutch.

ControlAfter installing control valve t o transmission case, This measurement determines correct rodBe sure manualSecuring bolt comes in three different lengths.Valve body ride plateVacuum diaphragm rod selection. Measured depthRod lengthPart number. Under 25 550ver 27 15Refer t o On Vehicle Service. Y liMake sure that vacuum diaphragm rod does notLO D csncei rolenoidBe careful not to scratch front cover oil seal.Road Testing. Before starting road tests, install vacuum gaugeWith a burned odorDrive the vehicle in reverse long enough t oDrive on differentIntake manifold vacuumGearshift. Dz. DaRoad test the vehicle t o see if shifting corresponds t o the specified shift schedule pattern. Propeller shaftVehicle speed. Line pressureIntake manifold vacuumGearshift. Vehicle speedLockup zoneVehicle speed kmlh IMPHVehicle speed kmlh 1MPHVehicle speed kmlh IMPHVG30E turbo engineNumbers are arranged in order of probability. Perform inspections starting with number oneNumbers are arranged m order of probability. Perform inspections starting with number oneNeedle type meterNeedle type meterNo. 22 terminal GroundCheck voltage between. Main harness. Nate 1201 I S not usedNoChecking inputloutput signalLockupsolenoid. Throttle sensor power source. Throttlesensor. Throttle sensor groundOV if turned onOV i f turned onConnect tester t o terminals 3 and 5Fullclose throttle. Fullopen throttleOV i f turned onPower shift indicator lamp. Measure while depressing accelerator. OV if turned onFullclose throttle. Partopen throttle. Full throttle contact switchMeasure while operating acceleratorIdle contact switchOver 1I 2. Below 114OV if set t o other ranges. Vehicle speed sensor. Check voltage variation while runningVoltage must vary from. OV t o more than 5VTerminal. No. Checking method. Checking inputloutput signal. Judgment standardJack JP rear wheels, set lever t o D range, D1 range. D2.

D3, and 0 4 rangesMeasure by repeatedly releasing vehicleOV if A S C D i s releasedMeasure while operating brake pedal. Braking condition. Nonbraking condition. Measure by turning on and offOV if accelerator switch is onD1 and D2 ranges. D3 and D4 rangesMake ground connectionMeasure while operating power shiftOV if turned onD4 rangeContinuity test. Zero continuity a t 20cOV if oil temp i s belowMeasure while operating acceleratoiLess than full openI s control unit connectorCheck if wires for outputCheck. Are wires for inputIS Properly installed and Repair or replace defectiveNo. Item to be checkedProper indication. OV if lockup solenoid is onCheck i f connector between control unit and lockup solenoid isCheck if connections are properly made between control unitThrottle sensor Idle.Shift switches 12.23 and 34. LowtemperaturesensorCheck item given on inspection4 in flow chart on pages AT75 and 76Running tAIT is defectiveCheck if connector is soakedNoItem to be checkedShift switches 12, 23 and 3 4 Kickdown switchRunning test. Check i f D4 D3 downshiftCheck if 0 D cancel solenoid is properly installed Check if downshift solenoid. IS properly installed andRepair or replace 3 4No. Item to be checkedJack up rear wheels, set lever t o D range, and accelerate up toCheck connector between control unit and 0 D cancel solenoidCheck if connectors between control unit and sensors are properlyCheck same items as inspection4 in chart on pages AT75 and 76Jack up rear wheels, set lever to D range, and accelerate up t o. D3 speed by slightly opening throttle Then, when vehicleCheck connector between control unit and downshift solenoidCheck in same manner as in inspectiond, aboveCheck in same manner as in inspection5, aboveDetails on each step will be described laterPower shift indicator lamp will not come on even if accelerator pedalCheck if power shift indicatorCheck i f input wiring. Repair wiresRepair wires.

Reinstall solenoidReplace control unitRepair wiresRepair or replaceReinstall solenoidNoInput wiringInput wiringIack up rear wheels and guickly depress accelerator pedal whileCheck connectors between control unit and following sensors foiPower shift switch. Throttle sensor. Vehicle speed sensorCheck connectors between control unit and following sensors forOutput wiring. Check connector between control unit and downshift solenoid forInput wiringDownshift solenoidItem to be checkedCheck connector between control unit and 0 D cancel solenoidApply 12V voltage t o solenoid proper t o seeDetails on each step will be described later. Running t e s tA S C D runningOutput signalCheck if 0 D cancel solenoid is properly installedA S C D controller. Check and repairItem to be checked. Checking methodJack up rear wheels, set lever to D range, and accelerate up t o. D 4 speed by slightly opening throttle Then, when vehicleProper indication. A S C D isset 12V. A S C D is released OVRefer t o section E L for A S C DRefer to section E L for A S C DProper indication. Accelerator pedal is depressed OV. Accelerator pedal is released 5VRefer t o section ELfor ACheck connector between control unit and 0 D cancelApply 12V voltage t o solenoid proper t o see if it operatesRunning testRepair wires. Replace contrulCheck i f downshiftReplace. Repair harnessItem to be checked. Listen for a "click" to be emitted by downshift solenoidDownshift solenoid signalsChecking methodFullopen accelerator OV. Less than full openCheck connector between kickdown switch and control unitInput signal wiring. Check connector between downshift solenoid and controlDownshift solenoid. Apply 12V voltage to solenoid proper to see if it functionsLockup control unit malfunctionsHarness is broken betweenVehicle speed sensorProper indication. Voltage must vary from OV t o over 5V. Throttle sensorNos 4 and 22, of lockup control unitProper indication. Accelerator pedal in fullclose throttle position OV.

Accelerator pedal in fullopen throttle position 4VChecking itemA t idling. VG90E engine without turboVG3OE turbo engine. RangeA.T.F. temperatureMeasure line pressure a t idle and a t stall pointApply foot brake and accelerate to wideopenOuickly note the line pressure and immediatelyCool off A.T F. Perform line pressure testing in the same manner as in steps 2 through 6 with select lever. Do not perform tests for more than fiveCutdown point. VG30E engine without turbo. RangeBefore proceeding cutdown testing, make sureInstall vacuum gauge. Line pressure kPa kglcm, psiIntake manifoldVG30E turbo engineVehicle speedIf line pressure does not rise, first check t o makeWear on interior of oil pump. Oil leakage a t or around oil pump, controlSticking pressure regulator valve. Sticking pressure modifier valvel f oil leaks a t or around forward clutch rear. If oil leaks a t or around low and reverse brakeIntake manifoldPropeller shaftSticking pressure modifier valve. Sticking governor valve. Oil leaks a t oil passageIncorrect springs at pressure modifier valveOil leaks a t oil passageThe stall test is an effective method of testingA stall test should only be performed as a lastApply foot brake and accelerate t o wideopenOuickly note the engine stall speed and immediately release throttle. Stall revolution. VG30E engine without turboVG30E turbo enginePerform stall tests in the same manner as inLockup clutch is dragging, Too highLockup clutch i s dragging.Direct clutch orWhen shift select lever IS. In "1" rangeNo engine brakingEffective engineIf converter oneway clutch is frozen, vehicle will have poor high speed performance. If converter onewavEngine model. Autamatictranrmirrion m o d e l. Tianrmwon model codeVG30EiurboTorgue converter assembly. Srarnped mark on theTr.msmirrmn model codeRecommended 0 1 1. Oil capacity. Number of drive plates. Number of driven platesClearanceStandard. Allowable limitStandard. Allowable limitPartDlate.

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